S-TYPE

DATE 07/02

S501-17

SERVICE

TECHNICAL BULLETIN

Loose Rearview Mirror – Reinstalling Mirror Mounting Block On Windshield – Installation Procedure

MODEL 2000-03 MY S-TYPE

VIN

L00001-M48313

Issue:

On some 2000-03 MY S-TYPE vehicles, the interior rear view mirror mounting may come loose from the windshield.

Action:

To re-install the interior rear view mirror mounting block to the windshield, carry out the workshop procedure outlined below:

REINSTALLING INTERIOR REAR VIEW MIRROR MOUNTING

- 1. Open driver's door.
- 2. Open luggage compartment.
- 3. Remove battery cover and disconnect battery.
- 4. Place protective cover over fascia.
- 5. On vehicles equipped with non-auto-dimming interior rear mirror view, remove rear view mirror mounting block, place mirror aside.
- 6. On vehicles equipped with auto-dimming interior rear mirror view, remove auto-dimming interior rear view mirror (see Workshop Manual, JTIS CD ROM, section 501-09, SRO 76.10.56).
- On vehicles equipped with auto-dimming interior rear mirror view, remove mounting block from auto-dimming interior rear view mirror, place mirror aside (plastic pod to remain captive on mirror).
- 8. On all vehicles, take location measurements of the position of interior rear view mirror mounting on windshield.
- 9. Carefully remove old adhesive from rear view mirror mounting block and windshield.

Caution: Use care not to damage black mounting area on windshield.

- 10. Clean rear view mirror mounting block and windshield with suitable solvent.
- 11. Using masking tape, construct a rectangle to indicate location for rear view mirror mounting block.
- 12. Apply 'Permabond' F Grade 5 Initiator sparingly to the windshield.
- 13. Place rear view mirror mounting block to front.



- 14. Apply 'Permabond' F 246 adhesive to mounting block.
- 15. Immediately align and install rear view mirror mounting block to windshield.
- 16. Hold rear view mirror mounting block in correct location for one minute.
- 17. After a period of 15 minutes has elapsed remove and discard masking tape.
- 18. Clean excess adhesive, if any, using suitable scraper.
- 19. Remove protection cover from fascia after a period of at least 6 hours, but preferably 24 hours.
- 20. Install interior rear view mirror to rear view mirror mounting block (for auto-dimming mirror, see Workshop Manual, JTIS CD ROM, section, 501-09, SRO 76.10.56).
- 21. Reconnect battery and install battery cover and close luggage compartment.

Parts Information:

DESCRIPTION

PART NUMBER

Permabond adhesive F246*

obtain locally

Supplier:

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Permabond Engineering Adhesives

Customer Service 1 (800) 653-6523
Techical Service Helpline 1 (800) 370-9647
MSDS information 1 (800) 370-9647

Warranty Information:

Warranty claims should be submitted quoting the information found in the table below. This will result in payment of the stated time and, where applicable parts/miscellaneous expense codes as listed.

Description	SRO	Time	Causal Part Number	Causal Part Description
Install auto-dimming interior rear view mirror	76.10.62	0.4 hrs.	C2C 12681	Interior rear view mirror
Install interior rear view mirror	76.10.62/01	0.3 hrs.	C2C 12681	Interior rear view mirror

The miscellaneous expense code of **Other** may be used to claim a maximum of 10% of a Permbond Kit.

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