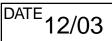


SERVICE





TECHNICAL BULLETIN

Wind Noise From Roof Opening Panel – Panel Profile Set Incorrectly – Service Action S161 2004 MY S-TYPE

N02822-N03699

MODEL

VIN

Issue:

A concern has been identified with wind noise from the roof opening panel on 2004 MY S-TYPE vehicles within the above VIN range. The roof opening panel profile was set incorrectly during assembly, potentially up to +4 mm on the rear edge.

Action:

Check all vehicles and, where applicable, reset the roof opening panel profile to the required –1 mm to flush specification. See Workshop Manual, JTIS CD ROM, section: 501-17, General Procedures, Roof Opening Panel Alignment.

A number of vehicles have been reworked at the factory, before shipment, and do not require any further work under the terms of this Service Action. These vehicles are listed in this Service Action.

Parts Information:

No parts are required for this repair.

NOTE: The information in Technical Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers." Do not assume that a condition described affects your car. Contact a Jaguar retailer to determine whether the Bulletin applies to your vehicle.



Warranty Information:

Warranty claims should be submitted quoting program code S161 together with the relevant option code from Table 1 of this Service Action. This will result in payment of the stated time.

The options that allow for drive in/drive out can only be claimed when the vehicle has been brought into the workshop for this action alone to be undertaken.

The SROs listed above have been entered for information only. There is no requirement to enter the SROs onto the claim.

Service Action S161

Model	VIN Range
2004 S-TYPE 3.0L	4FN02822 - 4FN03699
2004 S-TYPE 4.2L	4H N02822 - 4H N03699
2004 S-TYPE R	41 N02822 - 41 N03699

Program Code	Option	Description	SRO	Time	Part Number	Part Description	Qty
S161	В	Re-set roof opening panel profile	76.82.04	0.2	-	-	-
S161	С	Re-set roof opening panel profile	76.82.04	0.2	-	-	-
		Drive in/Drive out	10.10.10	0.1 hrs.			

NOTE: Always perform a DDW claim search first to determine whether this service action has been performed on this vehicle. The "Review Claim History" function will provide a listing of all claims against the vehicle. If this service action number appears in the program code field, do not perform this service action.

LIST OF VEHICLES THAT REQUIRE NO FURTHER ACTION

The following vehicles have been reworked at the factory prior to dispatch and therefore do not require any work under the terms of this Service Action.

N02833	N02835	N02836	N02837	N02840
N02842	N02843	N02845	N02846	N02848
N02849	N02851	N02852	N02854	N02855
N02857	N02859	N02860	N02861	N02862
N02864	N02865	N02866	N02869	N02870
N02873	N02877	N02882	N02888	N02890
N02892	N02893	N02895	N02896	N02898
N02899	N02901	N02904	N02905	N02907
N02908	N02910	N02912	N02913	N02915
N02917	N02919	N02921	N02922	N02923
N02925	N02926	N02927	N02929	N02933
N02935	N02938	N02939	N02941	N02943
N02945	N02946	N02952	N02955	N02958
N02959	N02961	N02968	N02970	N02972
N02977	N02978	N02979	N02980	N02982
N02983	N02985	N02986	N02989	N02992
N02994	N02996	N02999	N03001	N03003
N03004	N03005	N03007	N03008	N03011
N03013	N03014	N03016	N03019	N03020
N03021	N03025	N03026	N03028	N03029
N03031	N03032	N03033	N03036	N03038
N03039	N03041	N03042	N03046	N03048
N03049	N03051	N03052	N03054	N03055
N03058	N03060	N03061	N03063	N03064
N03069	N03071	N03075	N03076	N03077
N03078	N03079	N03082	N03083	N03084
N03086	N03088	N03090	N03091	N03092
N03093	N03096	N03097	N03100	N03101
N03102	N03104	N03105	N03107	N03110
N03111	N03113	N03114	N03119	N03120

N03124	N03125	N03127	N03131	N03135
N03138	N03139	N03141	N03142	N03145
N03147	N03150	N03154	N03155	N03157
N03159	N03160	N03161	N03163	N03166
N03167	N03169	N03170	N03172	N03175
N03177	N03178	N03179	N03180	N03181
N03184	N03185	N03187	N03188	N03190
N03191	N03192	N03193	N03194	N03196
N03197	N03200	N03202	N03206	N03207
N03208	N03213	N03214	N03216	N03217
N03218	N03219	N03220	N03222	N03223
N03225	N03226	N03230	N03235	N03237
N03238	N03239	N03241	N03243	N03244
N03247	N03248	N03250	N03253	N03256
N03261	N03264	N03266	N03267	N03268
N03272	N03279	N03280	N03283	N03284
N03286	N03290	N03291	N03294	N03296
N03298	N03300	N03301	N03304	N03306
N03309	N03310	N03314	N03315	N03316
N03318	N03319	N03320	N03323	N03325
N03326	N03332	N03334	N03339	N03344
N03346	N03349	N03350	N03353	N03356
N03357	N03358	N03359	N03365	N03367
N03369	N03370	N03372	N03373	N03375
N03382	N03384	N03385	N03387	N03389
N03390	N03392	N03394	N03396	N03397
N03399	N03400	N03401	N03402	N03403
N03404	N03406	N03407	N03409	N03410
N03412	N03415	N03416	N03418	N03421
N03422	N03425	N03428	N03431	N03434
N03436	N03437	N03439	N03442	N03444
N03448	N03449	N03451	N03452	N03454
N03455	N03456	N03458	N03469	N03471
N03472	N03474	N03475	N03477	N03480
N03484	N03486	N03487	N03490	N03492



N03494	N03495	N03496	N03497	N03499
N03501	N03502	N03504	N03505	N03507
N03509	N03511	N03512	N03515	N03517
N03518	N03521	N03523	N03524	N03525
N03527	N03528	N03533	N03536	N03539
N03540	N03542	N03543	N03545	N03547
N03548	N03550	N03552	N03554	N03555
N03557	N03558	N03560	N03562	N03564
N03565	N03567	N03568	N03571	N03574
N03576	N03577	N03578	N03581	N03583
N03584	N03586	N03589	N03593	N03595
N03596	N03598	N03600	N03601	N03603
N03605	N03610	N03611	N03614	N03615
N03617	N03618	N03620	N03621	N03624
N03629	N03630	N03631	N03632	N03634
N03639	N03640	N03642	N03643	N03645
N03648	N03649	N03651	N03653	N03654
N03656	N03660	N03661	N03663	N03664
N03666	N03668	N03671	N03673	N03674
N03676	N03677	N03679	N03680	