

# TECHNICAL BULLETIN



## Clutch Hydraulic Hose – Install Protective Sleeve – Service Action S 452

04-20

MODEL XJS (4.0L) Range 1994 MY

DATE 9/95

Manual Transmission only  
VIN 190528-194774

### ISSUE:

Some 4.0L XJS Range manual transmission vehicles within the above VIN range may experience interference between the clutch hose and the bulkhead heatshield. This condition may lead to abrasion of the clutch hydraulic hose.

### ACTION:

Inspect the hose at the next service opportunity or in the event of a customer complaint. On all vehicles, install a protective sleeve over the clutch hose as described below. Replace the clutch hose if abrasion has occurred.

1. Examine the clutch hydraulic hose between points A and B, Illustration 1. Check for signs of abrasion caused by contact with the bulkhead heat shield.
2. If **any** visible abrasion is found, replace the clutch hydraulic hose, bleed the clutch hydraulic system, and top up the fluid level as needed. If **no** abrasion is found, proceed to step 3.
3. On all vehicles, wrap the spiral protective sleeve (part number CCC 5388) around the existing or replacement clutch hydraulic hose from point A, the bulkhead attachment point, to point B where the rubber sleeve starts. Apply the wrapping so that no part of the flexible hose remains visible between points A and B, Illustration 1.

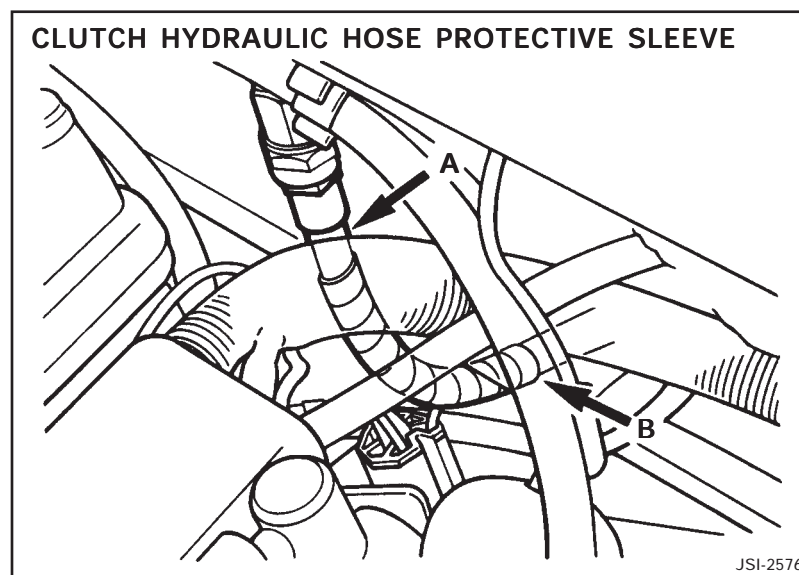


ILLUSTRATION 1

## VEHICLES AFFECTED

### XJS CONVERTIBLE AND CONVERTIBLE 2 + 2

190605, 190608, 190755, 190762, 190768,  
190786, 190852, 190869, 190887, 190974,

190981, 191095, 191215, 191372, 191390,  
191393, 191400, 191410, 191415, 191418,

191419, 191457, 191571, 191604, 191617,  
191734, 192139, 192317, 192605, 192655,

192665, 192751, 192767, 192805, 192845,  
192873, 192897, 193089, 193217, 193240,

193281, 193292, 193528, 193693, 193792,  
193893, 193944, 193952, 193957, 193996,

194011, 194020, 194049, 194129, 194428,  
194469, 194472

### XJS COUPE

190925, 191417, 191447, 191462, 191579,  
191762, 191789, 191909, 192290, 192318,

192770, 193030, 193086, 193126, 193182,  
193562, 193586, 194062, 194070

**PARTS INFORMATION:**

<b><u>DESCRIPTION</u></b>	<b><u>PART NUMBER</u></b>	<b><u>QTY</u></b>
Clutch Hose Protection (all vehicles)	CCC 5388	1
Hydraulic Clutch hose (as required)	CCC 2678	1

**WARRANTY INFORMATION:**

Service Action S452

<b><u>VEHICLE</u></b>	<b><u>SUMMARY CODE</u></b>	<b><u>DESCRIPTION</u></b>	<b><u>TIME ALLOWANCE</u></b>
XJS (4.0L) 1994 MY Manual Trans. VIN 190528-194774 Model codes 3000, 3030, 4234	HW	Check clutch hydraulic hose - if not chafed, install protective sleeve without drive-in/out time	0.20 hrs.
XJS (4.0L) 1994 MY Manual Trans. VIN 190528-194774 Model codes 3000, 3030, 4234	HX	Check clutch hydraulic hose - if not chafed, install protective sleeve with drive-in/out time	0.35 hrs.
XJS (4.0L) 1994 MY Manual Trans. VIN 190528-194774 Model codes 3000, 3030, 4234	HY	Clutch hydraulic hose - replace, install protective sleeve without drive-in/out time	0.30 hrs.
XJS (4.0L) 1994 MY Manual Trans. VIN 190528-194774 Model codes 3000, 3030, 4234	HZ	Clutch hydraulic hose - replace, install protective sleeve with drive-in/out time	0.45 hrs.

CLAIM SUBMISSION PROCEDURE:

Warranty summary codes have been assigned to this service action in order to simplify claim submission. The dealership will be reimbursed the parts and labor time allowance as indicated.

DCS DEALERS

Submit claims using the appropriate summary code for the vehicle model and work performed. Follow standard campaign submission procedures.

NON-DCS DEALERS

Submit claims on the Recall Campaign Summary form W-25. Enter the appropriate summary code for the vehicle model and work performed in the Repair Code column. Do not use the W-1 warranty claim form.