

TECHNICAL BULLETIN



Engine Sump Drain Plug – All AJ6 Engines – Revised Torque Specification

MODEL All with AJ6 Engine

DATE 10/94

12-52

ISSUE:

The torque setting for the engine sump drain plug on all AJ6 engines has been reduced to 35.5 - 46.5 lb ft (48-63 Nm).

The revised torque setting has been used in production of all AJ6 engines from the following VINs:

Sedan Range VIN 684700
XJS Range VIN 189150

ACTION:

When installing AJ6 engine sump drain plugs, torque the sump drain plug to 35.5 - 46.5 lb ft. Use only the latest washer, which has a rubber sealing ring (part number EBC 9044).

NOTE: AJ16 engine sump drain plugs should be torqued to 50.5 - 58.5 lb ft (64.8 - 79.2 Nm).