

TECHNICAL BULLETIN



Coolant Expansion Tank – Seam Weld Leaks Service Action S451

26-15

MODEL XJ12 Sedan 1994 MY

DATE 2/95

VIN 673299-708757

ISSUE:

The coolant expansion tanks of some 1994 MY XJ12 Sedans from VIN 673299 - 708757 have developed leaks in the seam weld area. Coolant expansion tanks with improved seam welding were installed in production from VIN 708758.

ACTION:

Replace the coolant expansion tanks of all 1994 MY XJ12 Sedans (VIN 673299 - 708757) with the improved coolant tank at the next service opportunity.

NOTE: Coolant expansion tanks with improved seam welding are fitted with a 1995 MY style pressure cap, which has raised white lettering on the top surface.

COOLANT EXPANSION TANK REPLACEMENT PROCEDURE

Remove and discard the existing coolant expansion tank and replace it with an improved tank (part number MMB 4400AA). Follow the instructions in the XJ6 / XJ12 Sedan Range Service Manual page 26.2-8.

PARTS INFORMATION:

<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>QTY</u>
Coolant expansion tank	MMB 4400AA	1

WARRANTY INFORMATION:

Service Action S451

<u>VEHICLE</u>	<u>SUMMARY CODE</u>	<u>DESCRIPTION</u>	<u>TIME ALLOWANCE</u>
XJ12 Sedan 1994 MY VIN 673299-708757	GN	Replace expansion tank - without drive in/out time	0.35 hrs.
	GP	Replace expansion tank - with drive in/out time (only repair performed)	0.50 hrs.

CLAIM SUBMISSION PROCEDURE:

Warranty summary codes have been assigned to this service action in order to simplify claim submission. The dealership will be reimbursed the parts and labor time allowance as indicated.

DCS Dealers

Submit claims using the appropriate summary code for the vehicle model and work performed. Follow standard campaign submission procedures.

Non-DCS Dealers

Submit claims on the Recall Campaign Summary form W-25. Enter the appropriate summary code for the vehicle model and work performed in the Repair Code column. Do not use the W-1 warranty claim form.