

TECHNICAL BULLETIN



Convertible Top – Outer Cloth Cover/ Interior Headliner – Replacement

76-93

MODEL XJS Convertible

DATE 8/94

ISSUE:

The convertible top Outer Cloth Cover and Interior Headliner are available as separate assemblies.

Do not replace the complete convertible top assembly if the fault is with either the Outer Cloth Cover or the Interior Headliner.

NOTE: The Outer Cloth Cover should be used when the fault is the outer cover. The Interior Headliner should be used when the fault is the headliner.

A detachable headliner was introduced at VIN 189293. Additional parts are required to replace the Interior Headliner of vehicles before VIN 189293. Refer to "PARTS INFORMATION" below for details.

ACTION:

If repairs are required to convertible tops, replace only those components required to repair the fault. Refer to Service Manual section 76.86 for repair procedures.

PARTS INFORMATION:

Outer Cloth Replacement: All

<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>QTY</u>
Outer Cloth Cover	BEC 20452/ANR-Beige	1
or	BEC 20452/ANF-Brown	1
or	BEC 20452/JFF-Blue	1
or	BEC 20452/PDM-Black	1
Rivet 1/8"	RA 608313/J	4
Washer (for rivet)	WC 704061/J	4
Header Rail Seal	BEC 25501	1

Interior Headliner Replacement: Vehicles BEFORE VIN 189293

<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>QTY</u>
First Bow-Red	BEC 17160	1
Second Bow-Yellow	BEC 17161	1
Main Bow-Blue	BEC 17162	1
Screw, Self Tapping	AC 606044/J	19
Screw	AD 608033/J	2
Cup Washer	WK 60821/J	2
Velcro Strip	BBC 1635	2
Foam Seal	BBC 8265	5

ALSO: One roll double sided adhesive tape 1/2" wide. Obtain locally.

Interior Headliner Replacement: Vehicles AFTER VIN189293

<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>QTY</u>
Interior Headliner	BEC 17245/LDY-Grey	1
or	BEC 17245/AEE-Doeskin	1

WARRANTY POLICY:

Warranty claims for convertible tops and headliners are only accepted for factory defects in material or workmanship. The following are not covered under warranty:

- Stains or blemishes resulting from environmental fall-out, lack of maintenance, or customer abuse.
- Physical damage resulting from vandalism, lack of maintenance, or customer abuse.

WARRANTY INFORMATION:

<u>FAULT CODE</u>	<u>R.O. NUMBER</u>	<u>DESCRIPTION</u>	<u>TIME ALLOWANCE</u>
9UQ	76.86.12	Convertible top outer fabric - Renew	4.90 hrs.
9UR	76.86.11	Headliner (Original with detachable) - Replace	2.30 hrs.