



V8 XJ Series/XK

DATE 08/01

206-09

SERVICE

## TECHNICAL BULLETIN

### Brake Calipers – Separate Servicable Parts – Repair Policy

**MODEL**

1997 MY-ON XK Range  
1998 MY-ON V8 XJ Series

**VIN**

001001-ON  
812256-ON

**Issue:**

This Technical Bulletin provides information regarding the parts that are available for the repair of brake caliper on cars equipped with standard brakes (not Brembo).

The previous policy of replacing the whole caliper assembly has been changed. To eliminate the need to replace the whole caliper assembly, it has been broken down into separate serviceable parts.

A caliper housing is now available that consists of a caliper ‘fist’, complete with pistons, seals, bleed screws, and dust caps.

**Action:**

If a repair is necessary while the vehicle is still under warranty, the caliper housing, should be replaced, not the whole caliper assembly. For replacement procedure see workshop manual, JTIS CD ROM, section: 206-03 (front) SRO 70.55.02 and section: 206-04 (rear) SRO 70.55.03.

**Note:** During the warranty period it is NOT acceptable to use seal kits to repair the calipers.

Out-of-warranty, the caliper components are available separately (see parts information) to allow cost effective repair.

**⚠ Warning:** When performing out-of-warranty repairs, use care to determine the correct versions of seals required due to the revised piston and housing used on V8 XJ vehicles from VIN F08336 and XK vehicles from VIN A04646.

## Parts Information:

The following parts can be ordered via Jaguar parts operations.

### XJ SERIES PART NUMBERS FRONT CALIPERS

	<b>RH</b>	<b>LH</b>	<b>RH</b>	<b>LH</b>
DISC SIZE	305MM	305MM	325MM	325MM
<b>Part Description</b>				
Brake Caliper Assy	JLM21469	JLM21470	JLM21471	JLM21472
Caliper Housing	MJD7842BA	MJD7843BA	MJD7842BA	MJD7843BA
Holder Kit	MJD7860AA	MJD7860AA	MJD7861AA	MJD7861AA
Bleed Screw	MJD7848AA	MJD7848AA	MJD7848AA	MJD7848AA
Dust Cap	JLM2193	JLM2193	JLM2193	JLM2193
Guiding Pin	JLM2249	JLM2249	JLM2249	JLM2249
Bushing Kit	JLM2194	JLM2194	JLM2194	JLM2194
Housing Clip	MJD7864AA	MJD7864AA	MJD7864AA	MJD7864AA
Seal Kit From F08336	MJD7868AA	MJD7868AA	MJD7868AA	MJD7868AA
Seal Kit To F08335	JLM12123	JLM12123	JLM12123	JLM12123

### XK SERIES PART NUMBERS FRONT CALIPERS

	<b>RH</b>	<b>LH</b>	<b>RH</b>	<b>LH</b>
DISC SIZE	305MM	305MM	325MM	325MM
<b>Part Description</b>				
Brake Caliper Assy	JLM21465	JLM21466	JLM21467	JLM21468
Caliper Housing	MJD7842AA	MJD7843AA	MJD7842AA	MJD7843AA
Holder Kit	MJD7860AA	MJD7860AA	MJD7861AA	MJD7861AA
Bleed Screw	MJD7848AA	MJD7848AA	MJD7848AA	MJD7848AA
Dust Cap	JLM2193	JLM2193	JLM2193	JLM2193
Guiding Pin	JLM2249	JLM2249	JLM2249	JLM2249
Bushing Kit	JLM2149	JLM2149	JLM2149	JLM2149
Housing Clip	MJD7864AA	MJD7864AA	MJD7864AA	MJD7864AA
Seal Kit From A04646	MJD7868AA	MJD7868AA	MJD7868AA	MJD7868AA
Seal Kit To A04645	JLM12123	JLM12123	JLM12123	JLM12123

## **XJ AND XK SERIES REAR CALIPERS**

<b>Part Description</b>	<b>RH</b>	<b>LH</b>
Brake Caliper Assy	JLM20232	JLM20233
Caliper Housing	MJD7852AA	MJD7853AA
Holder Kit	MJD7860BA	MJD7860BA
Bleed Screw	MJD7848AA	MJD7848AA
Dust Cap	JLM12121	JLM12121
Guiding Pin	JLM2249	JLM2249
Bushing Kit	JLM12124	JLM12124
Housing Clip	MJD7864AA	MJD7864AA
Seal Kit	JLM21054	JLM21054

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