



Sedan Range

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SERVICE

TECHNICAL BULLETIN

Tappet Block to Cylinder Head Joint – Use Loctite 518 “Master Gasket”

MODEL 1995 MY-ON
XJ12 Sedan

VIN
720001-ON

ISSUE:

Loctite 518 “Master Gasket” is the specified sealant for the Tappet Block to Cylinder Head joint.

ACTION;

For all V12 engines, use Loctite 518 “Master Gasket” to seal the tappet block to cylinder head joint. The sealing surface must be clean and dry before applying the sealant.

Use Hylosil RTV sealant on the half moon seal at the rear of the camshaft carrier.
Do not use a sealant on the camshaft cover gasket.

