



Sedan Range

DATE 2/95

10-06

**SERVICE**

**TECHNICAL BULLETIN**

**Steering Wheel – Replace Leather Bound Steering Wheel With Wood Steering Wheel – Service Action S620**

**MODEL** 1995 MY  
XJR, VDP, XJ12 Sedan  
**VIN**  
See VIN list

**ISSUE:**

A limited number of 1995 MY Vanden Plas, XJR, and XJ12 Sedan Range vehicles within the VIN 720427 - 725545 range were incorrectly fitted with leather steering wheels during production. A wood steering wheel is the correct specification for these vehicles.

**NOTE:** Only dealers and vehicles appearing on the attached VIN list are affected by Service Action S620.

Jaguar owners whose vehicles appear on the attached VIN list for Service Action S620 will be notified directly by Jaguar. The owner will be requested to make an appointment to have the steering wheel replaced. Included with the owner notification is a \$100.00 gift certificate redeemable at the dealership for Jaguar Boutique or accessory items.

A separate Service Action, X620, provides for dealer reimbursement of these gift certificates. Refer to Administration Bulletin 6-38, date of issue 2/95, for details concerning Service Action X620.

**ACTION:**

Replace the leather bound steering wheels of the listed 1995 MY Vanden Plas, XJR, and XJ12 vehicles with the correct specification wood steering wheel for the vehicle. This action should be performed during pre-delivery or when the owner makes an appointment to have this done.

**STEERING WHEEL REPLACEMENT PROCEDURE**

**WARNING:** Observe all safety precautions when working with SRS systems and handling airbags. Refer to the XJ6 - XJ12 1995 MY Vehicle Service Manual Section 15.1 for safety precautions and service information.

1. Disconnect the battery negative cable and wait one minute for the SRS backup power supply to dissipate its charge.

2. Remove the two Torx screws securing the airbag module to the steering wheel.

**NOTE:** Turn the steering wheel 90° to the left and right to access the airbag mounting screws.

3. Center the road wheels and engage the steering column lock. Note the position of the steering wheel.
4. Remove the airbag module and disconnect the electrical connectors.
5. Remove the existing steering wheel. Install the correct specification wheel for the vehicle. Ensure that the new steering wheel is centered to the road wheels.
6. Torque the steering wheel to column nut to 25-36 lb ft (34-49 Nm).
7. Reconnect and install the airbag. Torque the airbag screws to 3-3.7 lb ft (4-5 Nm).
8. Connect the battery negative cable and reset the clock.
9. Start the vehicle and check the operation of the SRS AIRBAG warning light. The warning light will extinguish after a short period indicating that the SRS AIRBAG system is functioning properly.

#### PARTS INFORMATION:

<u>DESCRIPTION</u>	<u>PART NUMBER</u>
Steering wheel - Antelope walnut	HNA 9181AA/AGEWAR
Steering wheel - Sage walnut	HNA 9181AA/HFAWAR
Steering wheel - Slate walnut	HNA 9181AA/LFKWAR
Steering wheel - Coffee walnut	HNA 9181AA/SDCWAR
Steering wheel - Charcoal maple	HNA 9181BA/LEGWAR

#### PARTS ORDERING PROCEDURE

When the vehicle owner makes an appointment for steering wheel replacement, telephone 201-818-8000 to order the appropriate steering wheel for that vehicle. The Jaguar Cars parts representative has a VIN list of the vehicles affected and the correct replacement steering wheel colors. The steering wheel will be shipped to the dealership overnight.

WARRANTY INFORMATION:

Service Action S620

<u>MODEL</u>	<u>MODEL CODE</u>	<u>VIN</u>
Vanden Plas 1995 MY	2313	Refer to the attached VIN list
XJR 1995 MY	2314	Refer to the attached VIN list
XJ12 1995 MY	2512	Refer to the attached VIN list

<u>FAULT CODE</u>	<u>R.O. NUMBER</u>	<u>DESCRIPTION</u>	<u>TIME ALLOWANCE</u>
S620	57.60.01	Steering wheel - Renew	0.40 hrs.
	10.10.10	Drive in/out time (claim only when S620 is the only warrantable repair performed)	0.15 hrs.

CLAIM SUBMISSION PROCEDURE

Submit claims for Service Action S620 following standard warranty procedures.

NOTE: Summary codes are not issued for this service action due to the numerous model code and part number combinations.