

**SERVICE**

**TECHNICAL BULLETIN**

Rear Brake Caliper Retaining Bolts –  
Change of Specification

MODEL 1995 MY  
Sedan Range  
VIN  
720001 - ON

**ISSUE:**

The two bolts that retain each rear brake caliper to the hub carrier have been changed from a cross-drilled design, which must be safety-wired, to a self-locking design beginning with VIN 761784.

This change in specification will also affect service kits for rear brake calipers and rear brake discs which apply to all 1995 MY-ON Sedan Range vehicles from VIN 720001. Later kits will include self-locking retaining bolts when the supply of earlier kits is exhausted.

**⚠ WARNING:** The self-locking retaining bolts are restricted to **ONE USE ONLY**. Once removed, they **MUST** be discarded and replaced by **NEW** self-locking retaining bolts.

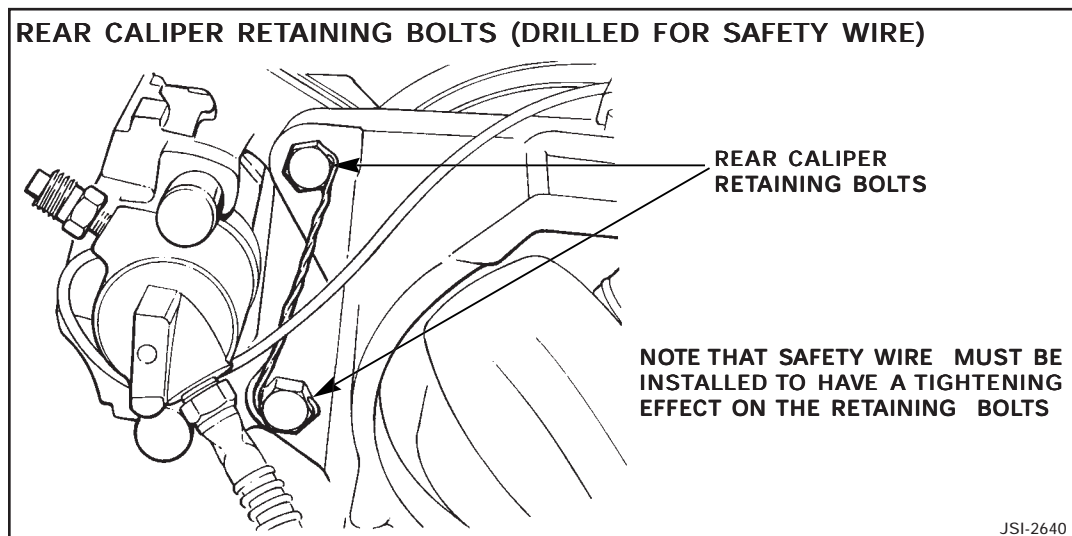
The earlier style cross-drilled retaining bolts can be reused with **NEW** safety wire.

**ACTION:**

When removing rear brake caliper retaining bolts during service repair operations observe the following:

RETAINING BOLTS REMOVED DURING SERVICE REPAIR OPERATIONS

*Safety-wired retaining bolts (Illustration 1)* can be reinstalled provided they are in good condition and are safety-wired after being tightened to the correct torque. These bolts can be replaced by the new self-locking retaining bolts.



*Self-locking retaining bolts* must be discarded after one use. Replace with new self-locking retaining bolts, part no. JZB 100060.

**INSTALLING BRAKE DISC OR CALIPER REPAIR KITS**

Until inventory is exhausted, early style kits can be used on vehicles with either style retaining bolts. However these kits do NOT contain self-locking retaining bolts. If the kit will be used on a vehicle having existing self-locking retaining bolts, NEW self-locking retaining bolts must be installed.

The self-locking retaining bolts can also be used on vehicles originally equipped with safety-wired retaining bolts to avoid the need to rewire the bolts.

*Rear caliper bolt torque:* 40 - 48 lb. ft. (54 - 66 Nm)

This torque value applies to both styles of bolt.

**PARTS INFORMATION:**

**DESCRIPTION**

Self-locking retaining bolt

**PART NUMBER**

JZB 100060

**QTY**

4 per vehicle