



Sedan Range

DATE 4/96

13-14

SERVICE

## TECHNICAL BULLETIN

### Front Seats – Softer Cushion Pads – Installation Instructions

MODEL 1995 MY  
Sedan Range  
VIN  
720001 - 745999

#### ISSUE:

Seat cushions manufactured from a softer grade of foam pad were introduced in production from VIN 746000 in response to customer concerns of front seat discomfort. The softer cushions can be retrofitted to Sedan Range vehicles within the above VIN range.

#### ACTION:

In case of a customer complaint of general discomfort from the front seats on Sedan Range vehicles within the above VIN range, determine by questioning the customer whether the cushion is perceived as too hard. If so, install the softer seat cushions as described below.

#### INSTALLING SOFTER FRONT SEAT CUSHIONS

1. Remove the seat headrest.
2. Remove the end covers at the rear of both seat tracks. Remove both bolts securing the rear of the seat tracks.
3. Move the seat completely to the rear.
4. From the outside of the seat, remove the cover of the seat belt anchor bolt. Remove the bolts and release the seatbelt.
5. Remove both bolts securing the front of the seat tracks.

**NOTE:** If both seats will be modified, repeat steps 1 - 5 for the opposite seat.

6. Disconnect the negative battery cable.
7. Raise the front of the seat for access and disconnect the harness connectors from the seat controls.
8. Remove the seat assembly and place it on its side with the seat belt buckle facing up on a clean workbench.
9. Disconnect the harness connector leading to the seat belt buckle.
10. Remove the tie straps retaining the harness noting how the harness is routed to the buckle.
11. After removing the two lower screws and releasing the clips, remove the back trim cover from the seat.

12. Remove the clips retaining the squab cover side panel to the frame. Release the squab cover overlays and remove the clips retaining the cushion cover to the rear of the frame.
13. Remove the clips retaining the cushion cover to the sides and front of the frame.
14. Remove the seat switch panel.
15. Remove the staples retaining the cushion cover around the switch panel opening.
16. Disconnect the front tension straps and rods from the hog rings.
17. Remove the hog rings retaining the cover to the cushion. Remove the cushion cover from between the squab and cushion.
18. Remove the screws that secure the seat switch surround.
19. Disconnect the seat heater harness connector.
20. Cut and remove the hog rings retaining the cushion to the frame.
21. Carefully pull out the seat cushion with the heater panel. Separate the heater panel from the cushion.
22. Attach the heater panel to the replacement cushion.
23. Insert and align the cushion/heater panel assembly on the seat frame.
24. Secure the cushion to the frame at two points using new hog rings.
25. Reconnect the seat heater harness connector
26. Install the screws that secure the seat switch surround.
27. Reinstall the cushion cover between the squab and the cushion. Secure the cover to the cushion using new hog rings.
28. Connect the front tension straps and rods to the hog rings.
29. Secure the cushion cover around the switch panel with staples.
30. Reinstall the seat switch panel.
31. Reinstall the clips that retain the cushion cover to the sides and front of the frame.
32. Reinstall the clips that retain the squab cover side panel to the frame.
33. Reinstall the back trim cover on the seat and reinstall the clips and lower screws.
34. Reinstall the seat belt buckle and torque the bolt to 26 lb. ft. (35 Nm.)
35. Secure the harness leading to the buckle using tie-straps.
36. Reconnect the harness connector leading to the seat belt buckle.
37. Place the seat in the vehicle and reconnect the harness connectors to the seat controls.
38. Reinstall the front securing bolts in both seat tracks and torque to 26 lb. ft. (35 Nm.)

39. Reinstall the seat belt on the outside of the seat and torque the seat belt anchor bolt to 26 lb. ft. (35 Nm.) Reinstall the cover over the bolt.
40. Reconnect the negative battery cable and move the seat toward the front.
41. Reinstall both bolts securing the rear of the seat tracks 26 lb. ft. (35 Nm.) Install the end covers at the rear of both seat tracks.
42. Reinstall the headrests.
43. Reset the clock. Verify the correct operation of all the seat functions.

#### **PARTS INFORMATION:**

The cushion part numbers are unchanged. All stock is now to the latest condition.

#### **WARRANTY INFORMATION:**

<b>FAULT CODE</b>	<b>R.O. NUMBER</b>	<b>DESCRIPTION</b>	<b>TIME ALLOWANCE</b>
SB ** ZZ	76.92.96	Front seat cushion modification - one seat	1.05 hrs.
	76.92.97	Front seat cushion modification - both seats	2.05 hrs.

\*\* BB = driver's side  
HB = passenger side